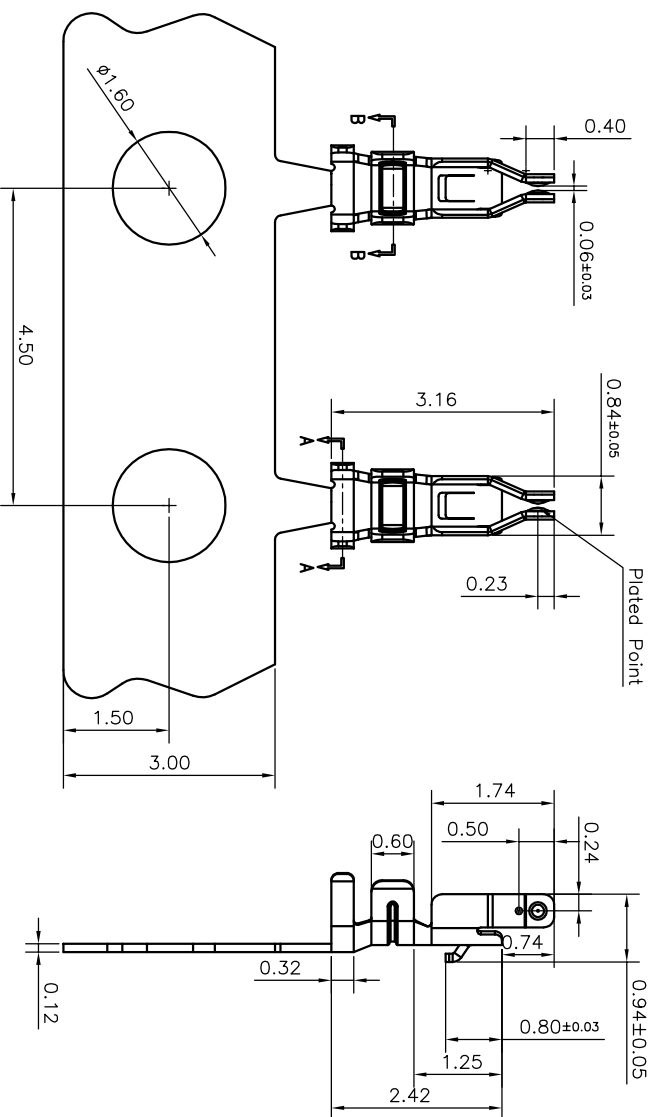
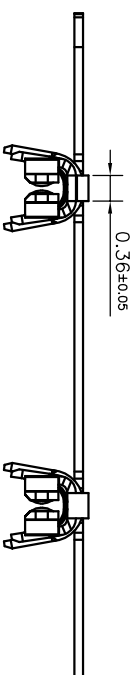
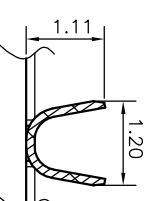


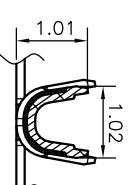


NOTES :

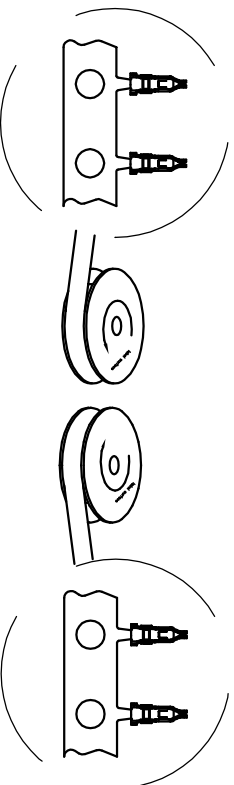
1. MATERIAL IS COPPER ALLOY (T=0.12mm)
2. PLATING :
 - 2.1: 50u" MIN NICKEL UNDER PLATING OVER ALL
 - 1: GOLD FLASH 1u" MIN. ON PLATED AREA
 - A: 3u"MIN GOLD ON PLATED AREA
 - N: 100u"MIN MATT TIN ON PLATED AREA
 - B: 5u"MIN GOLD ON CONTACT AREA
 - T:10u"MIN GOLD ON PLATED AREA
3. WIRE RANGE: SUITABLE FOR
 - UL3302 AWG#28 OD=0.6mm UL3302 AWG#32 OD=0.55mm
 - UL3302 AWG#30 OD=0.7mm
4. CURRENT RATING: 1AMPERES (PER PIN)
4. CRIMPING SPEC. PLS. REFER TO PS-50269-XXXX-XX;
5. CRIMPING TOOLING REF.:
 - A. CONDUCTOR CRIMPIN: W=0.85mm(REF.)
 - B. INSULATOR CRIMPING: W=0.90mm(REF.)
6. AFTER CRIMPING, CONTROL TERMINAL LENGTH: 1.0mm MAX.
7. PART NUMBER 91224-000 X X
 - PLATING
 - N: 100u"MIN MATT TIN ON PLATED AREA
 - 1: GOLD FLASH
 - A: 3u" GOLD
 - T: 10u" MIN GOLD ON PLATED AREA
 - B: 3u" MIN GOLD ON CONTACT AREA
 - PACKING 0: TAPE&Reel



SECTION A-A

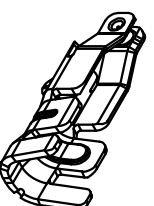


SECTION B-B



WIND OPERATION AFTER
STAMPING AND BEFORE
PLATING

WIND OPERATION AFTER
PLATING AND BEFORE
ASSEMBLY



QUALITY SYMBOLS		DRAWN BY		DATE		ACES ELECTRONICS	
MAJOR	①	VanlinYu		22/09/02	DATE		
CRITICAL	②						
GENERAL TOLERANCES (UNLESS SPECIFIED)							
X ±0.5		APPROVED BY		DATE		TERMINAL FOR 1.2mm WTB CONN.	
X ±0.25		BRAVE		22/09/02			
XX ±0.15		UNITS		SIZE			
XXX ±0.1		mm		A4			
ANGLES ±2°		SCALE		SHEET NO.		DWG NO.	
		10 : 1		1 OF 1		91224-000XX	